



Parts List						
Ref	Class	Part	Description	Qty	Comment	Footnote
1	455	850690T 2	CRANKSHAFT ASSEMBLY	1		5
2		78662	WEAR SLEEVE	1		5
3	30	67923T	BALL BEARING (LOWER)	1		5
4	53	67446	RETAINING RING	1		5
5		54196A 6	CARRIER ASSEMBLY	1		5
6		65800	SEAL	1		2,5
7	39	67377	RING-SEALING	7		5
8	31	16756A 6	ROLLER BEARING	2		5
9		NSS	RACE	2		5
10	2716	858789T 2	PISTON	3	(STARBOARD) (STANDARD)	5
10	2716	858790T 2	PISTON	3	(PORT) (STANDARD)	5
10	2716	858789A 4	PISTON	AR	(STARBOARD) (.015 O/S)	
10	2716	858790A 4	PISTON	AR	(PORT) (.015 O/S)	
11	39	853306A12	PISTON RING SET	1	(STANDARD)	5
11	39	857120T12	PISTON RING SET	1	(.015 O.S)	
12	53	857196	LOCK RING	12		5
13	644	818141A 2	CONNECTING ROD ASSEMBLY	6		5
14	10	76349 1	SCREW	12		5
15	12	812876	WASHER	12		5
16	31	17514A 1	ROLLER BEARING ASSEMBLY	6		5
17	29	822553	NEEDLE BEARING-PISTON ENI	174		5
-	27	814754A00	ENGINE GASKET SET	1		
-		854008T00	POWERHEAD	1		